



MTC2

Multi-purpose winding testers



Made in Germany

> Expect more.

A deeper look into the winding — the surge voltage tester par excellence

The MTC2 is a high-end surge voltage tester – no other tester offers such a variety of applications. With the MTC2 you precisely analyze coils, stators, armatures, and all other kinds of winding goods according to the latest technology-without any compromises.

Innovations, technical leadership and a patented surge voltage evaluation method characterize the MTC-2 surge voltage testers of the 6th generation. You can choose from a finely graded tester variety from 6 KV to 50 KV.

Based on 25 years of experience, extensive know-how and a consistent optimization you purchase a "state-of-the-art surge voltage tester".

- Surge voltage up to 50 KVAnalysis of motors and
- Analysis of motors and generators up to 500 MW
- > 2000 A surge current
- > 125 joule surge energy

- Rise time up to 60 ns
- Automatic test method switchover
- Unique evaluation methods
- > Fully integrated partial discharge test



The housing variants are ideally suitable for universal usage and almost every application. Whether stationary application or mobile operation-the MTC2 provides the right solution.

KEY-FACTS

- · Digital surge voltage test with patented evaluation method
- Surge voltage with 100 nF/200 nF (device-dependent) and up to 2000 A surge current
- Partial discharge analysis to detect certain insulation faults according to standards
- Resistance measurement in 4-wire-technology with temperature compensation
- Insulation resistance test with automatic PI-measurement
- Inductance test | LCR inductance measuring bridge
- Fully automatic switchover between different test methods
- 4 winding connections (windings and neutral point) plus frame connection
- Automatically running test with automated GO/NO GO comparison
- Integrated armature test assistant, armature adapter and armature booster
- Remote-controlling of an AC-High voltage tester and scanning the test results
- Integrated PC with Windows®
- Simple and intuitive operation by touch screen or mouse and keyboard
- Option for remote maintenance and calibration
- Data base for numerous test programs and test results





Fields of application

Motor repair | Manual inspection

The MTC2 is immediately ready for use to perform spontaneous measurements. By means of the unique manual mode all test methods (resistance-, surge voltage-, insulation resistance-, and the partial discharge test) can be started. It is not necessary to parameterize the tests in advance. You only have to adjust the requested test voltage and the test is ready to be started.

The software always delivers you the current test results, similar to a multimeter. Thus, an evaluation of the winding and the insulation system is immediately possible and you can instantly decide, if and which part of the motor has to be repaired.

Furthermore, a variety of motor data can be entered, which will be printed on the SCHLEICH standard protocol in addition to the measuring results.



Motor repair | Fully automatic inspection

A great variety of motors and generators can be automatically inspected in the repair sector. For this, the MTC2 offers a fully automatic mode, which performs the test according to a freely definable test sequence. The tester evaluates the measuring results automatically and indicates the result by means of a GO/NO GO signal in the display. For the evaluation of the measuring results no technically qualified personnel is required!

The MTC2 is already equipped with a variety of test plans for any nominal voltage class. As a result, you can also start at once in the fully automatic mode. Nearly unlimited test sequences may be entered, which can be individually adapted to and optimized for your test application.

Furthermore, a variety of motor data can be entered, which will be printed on the SCHLEICH standard protocol in addition to the measuring results.



Motor production

The MTC2 can be easily integrated in a production line. Its dimensions are based on a 19" housing, which allows a perfect implementation of the tester. The additional interfaces do not only allow a complete remote control but also a connection to a master computer.

Nearly unlimited test sequences for different types of test objects may be entered in the MTC2 and selected and started via interface. All test results can be retrieved via interface and may be stored in a central database via master computer. Furthermore it is possible to store the results locally on the tester or directly in the network.

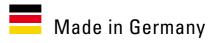


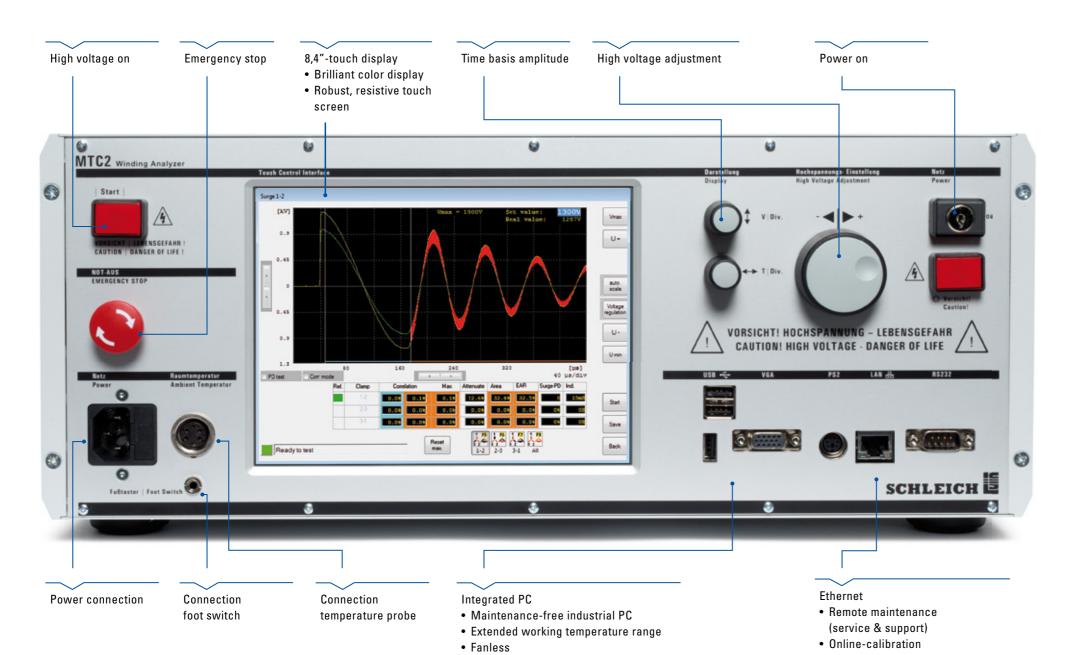
The basic device — State-of-the-art technology, robustly packed

The integration of so many different test methods in one tester is unique. All necessary tests are included in only one compact device. The system offers a clearly arranged test overview and the intuitive operating concept facilitates the operator's daily working environment.

The complete hard-and software is developed by SCHLEICH itself and-according to our motto "Made in Germany". Our innovations set technological standards for the modern winding inspection.







• WIN7 Professional® operating system

· Connections: 3 x USB, RS232, keyboard, VGA-monitor

• 2 GB RAM • 256 GB HDD



MTC2 6 KV

Measuring ports on the tester's rear side

- 6 KV-measuring leads, pluggable
- 4 mm plug for aligator clips



MTC2 6 KV-50 KV Measuring ports on the tester's rear side

- Measuring leads firmly installed
- 4 mm plug for aligator clips



tester's rear side

- Connection to a safety-circuit
- GO/NO GO output
- · Start input
- Warning light output
- Connection to optional devices:
- Armature booster | rotor-stator-check

MTC2 6 KV-50 KV

Control plug (basic equipment) on the

The surge voltage test

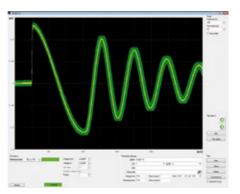
With the excellent evaluation methods of the MTC2 you are able to detect even the smallest faults. The variety of evaluation methods, which can be combined in any way you like, allows a detailed, reliable, and very exact fault analysis. By this, misinterpretations are reduced to a minimum.

The parameterization to the signals to be evaluated takes place almost automatically. The tester independently selects the most convenient settings for the signal to reach the maximum sensitivity. Additionally the MTC2 is equipped with an automatic voltage correction which assures, that the test voltage is always perfectly adjusted, depending on the particular test object. These features significantly facilitate the fault analysis. Thus, a reliable statement regarding the motor's condition can be promptly made.

taught-in before or on an automatic comparison between all three phases among each other.

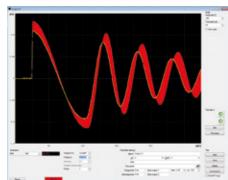
The evaluation is based on a reference signal which has been

Tolerance band



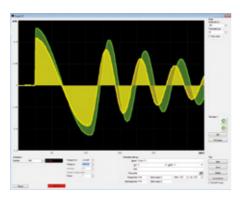
The tolerance band belongs to the simpler evaluation methods, at which an envelope curve is placed around the signal. The surge wave has to be within a certain tolerance band.

Error area | EAR



The error area is the differential area between 2 signals (surge waves). The difference in area between reference surge wave and currently measured surge wave is automatically determined and the deviation is indicated in %.

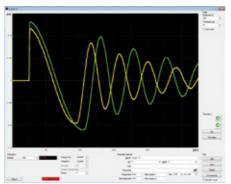
Difference in area



The difference in area is the subtraction of the single areas below the two surge waves. The result leads to a deviation in percentages compared to the reference

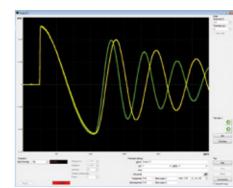
Correlation (patented by SCHLEICH)

ABSOLUTE



The relation between reference surge wave and currently measured surge wave is automatically determined and the deviation is indicated in %.

Frequency



The difference in frequency between reference surge wave and currently measured surge wave is automatically determined and the deviation is indicated

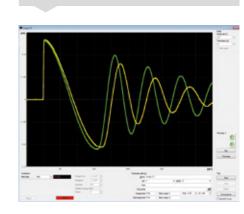
Attenuation

> Patented evaluation method

> 125 joule surge energy

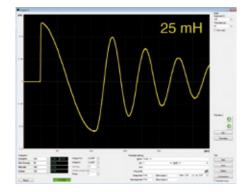
> 2000 A surge current

Rise time up to 60 ns



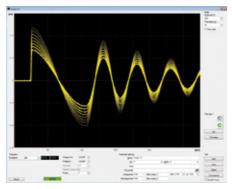
The difference in the attenuation course between reference surge wave and currently measured surge wave is automatically determined and the deviation is indicated in %.

Inductance | mH



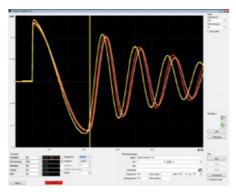
The inductance is calculated from the surge voltage test's signal. The result is indicated in "H".

Peak-to-peak



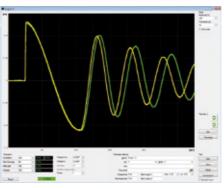
At the peak-to-peak-method the test voltage is gradually increased. If a bigger deviation occurs between two steps, the test is stopped. The deviation from step to step is indicated in %.

Phase comparison

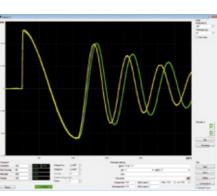


At the phase comparison all three phases of a motor are automatically compared with each other and displayed in a diagram. In this way the symmetry can be directly determined and evaluated. Normally this method is used in the motor repair sector.

Reference comparison



The comparison to a reference is possible, in case a good test object has been taught-in before. Normally this method is used in production.





The insulation resistance test

The insulation resistance test which is integrated in the basic device is specifically intended for testing electrical drives. The test voltage is automatically switched on the measuring lead, which is also used for the surge voltage- and the resistance test. A re-clamping at the test object during the single measurements is not necessary. The switchover takes automatically place in the tester up to a test voltage of 50 KV.

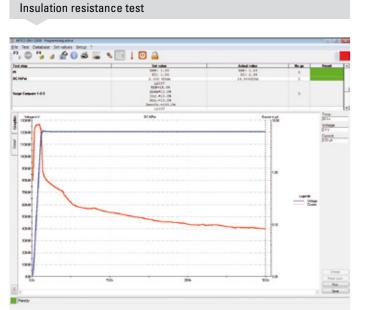
The software provides preconfigured test programs for PI, DAR, High

the operation of the tester. To be able to configure the tester also for special applications, all parameters may be adjusted separately.

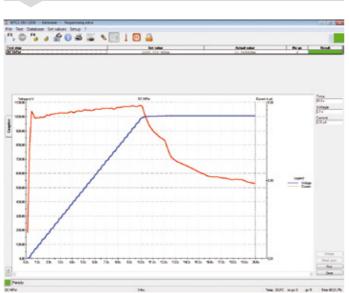
used in production or in the service and repair sector.

voltage DC, Mega Ohm and step voltage, which clearly facilitates

The MTC2 is very flexible in its application-no matter whether it is

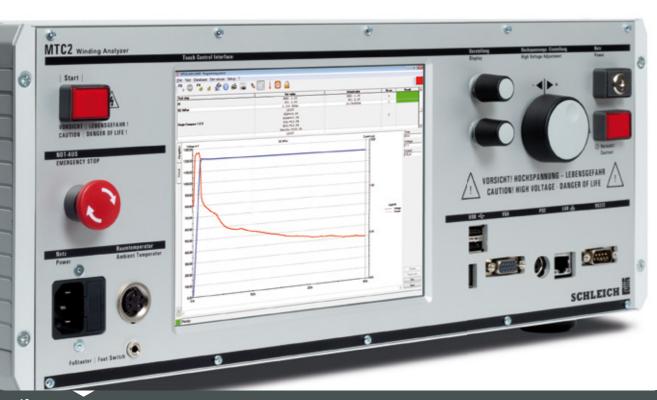


· Adjustable test time



· Ramp and test time adjustable

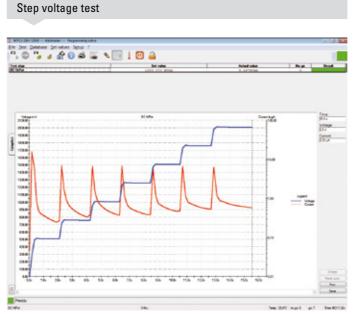
Insulation resistance test with ramp



High voltage DC up to 50 KV

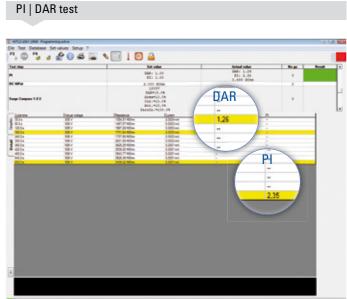
> PI | DAR

) Up to 100 G Ω



Adjustable step voltage

- Test time per step
- · Final test time at the last step
- · Voltage step size per step
- · Start voltage at the first step



- Measurement logging every 60 s
- The first two measurements are logged in a 30 s interval

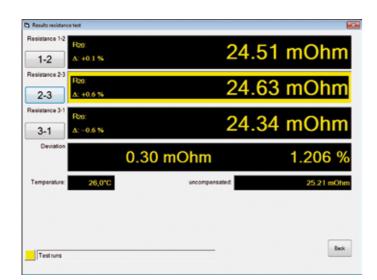
KEY-FACTS

- · Adjustable minimum current monitoring (current connection control)
- · Fully automatic or manual process
- · Burning mode
- Automatic discharge
- Selectable display variants:
- Voltage-current
- Resistance-current
- Resistance-voltage

The resistance test

By extending the MTC2 with the resistance test it is possible, to test the phase resistances of an electric motor fully automatically. A re-clamping is not required for the resistance test. The test is automatically performed via the measuring leads which are already connected to the test object.

The evaluation is either based on a direct set value specification or on the symmetry ratio (deviation) of all three phases.



Resistance test at a 3-phase machine

- Automatic measurement of all three phase resistances
- Deviation determination

KEY-FACTS

- Highly accurate resistance measurement in 4-wire-technology
- Same measuring leads in use as at the HV-test
- No re-clamping required
- · Manual or fully automatic resistance test
- Automatic GO/NO GO evaluation
- Firm set value entry possible
- Room temperature compensation



Resistance test e.g. at an air-core coil or bar-to-bar

- · Comparison of several individual coils possible
- Resistance measurement of DC-armatures (bar-to-bar)

Room temperature compensation

	6 KV/12 KV/15 KV
Measuring range	0-100° C 32-212° F
Part no.	401404

- Adjustable reference temperature
- · Compensation of temperature-dependence of copper and aluminium
- Allows the comparison between nominal and actual values, also at fluctuating temperatures

Note: Extension to the resistance test

Resistance test Model MTC2 12 KV/15 KV 25 KV/30 KV/40 KV/50 KV 1 m Ω -100 K Ω 1 m Ω -100 K Ω Measuring range Resolution 1 μΩ 1 μΩ 1 μΩ 4-wire-technology yes yes yes no (optionally available) Automatic switchover yes yes 4023103 4023193 4023150 Part no.

Optional extension:

The high-voltage test AC

The high-voltage test is integrated in the MTC2 and automatically switched on the measuring leads. A re-clamping is not required. The test is automatically carried out with the measuring leads, which are already connected to the test object.

As an option, also the high-voltage tester of the GLP1-and GLP2-class can be connected with the MTC2 via the RS232-interface. The test results are then automatically transferred from the external tester to the MTC2.

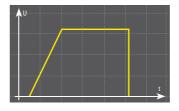
KEY-FACTS

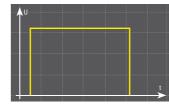
- · High-voltage test according to standard
- Fully-electronic control
- · Fast switch-off at flashover
- Freely adjustable ramps

High-voltage test AC

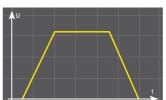
Automatic GO/NO GO evaluation

Test with and without voltage ramp profile





Test voltage	up to 3 KV	up to 6 KV
Test current	max. 25 mA	max. 100 mA
Fast disconnection	adjustable	adjustable
Part no.	4023158	4023207
	•	•







The partial discharge test according to IEC 61934 and DIN EN 60034-18-41

The partial discharge test serves for checking the quality of windings. The test can be performed in combination with the high-voltage test (sine wave) as well as with the surge test. The main idea is detecting any quality faults in windings that cannot be detected with conventional high-voltage test or surge testing.

Due to the coupling technology combined with a high-frequency filter technology the system is free of disturbances. It is highly useful for on-site or production applications. The partial discharge measuring (filtering and analysis) is completely integrated in the MTC2. Only the uncoupling (measuring) of the actual partial discharge signal is performed outside the tester. This is necessary for the respective measuring situation.

Testing at an open stator winding is carried out with a highly sensitive measuring antenna and at a completely assembled motor with a special coupler. The antenna as well as the special coupler can be optionally connected to the MTC2 making the MTC2 well equipment for most applications.

KEY-FACTS

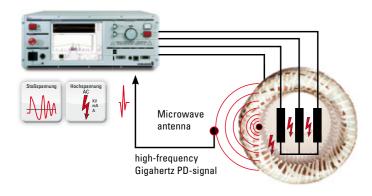
- Determination of the inception and extinction voltage according to IEC 61934
- · High reproducibility due to special filter technology
- Special coupling technology for measuring completely assembled motors
- Free of any disturbances due to special high-frequency filter technology
- · No shielding of the test area necessary
- · Partial discharge test up to 25 KV
- Qualification of enameled copper wire (twisted pair), Enamel-insulation and Impregnation procedure

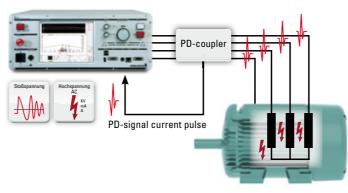
Partial discharge test at an open stator winding

The partial discharge measurement at an open stator winding is performed via a highly sensitive measuring antenna, which is put inside the test object or its direct surroundings.

Partial discharge test at a completely assembled motor

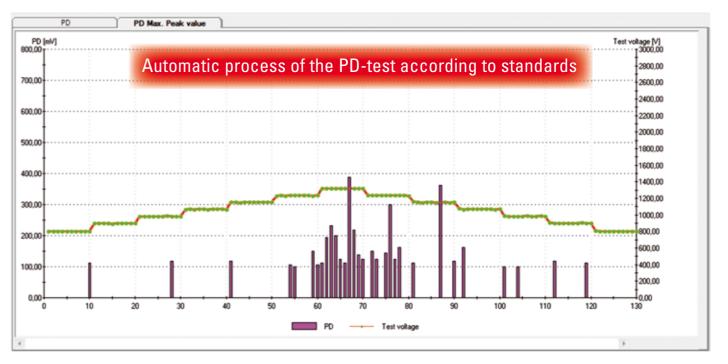
The measuring at a completely assembled motor cannot be performed via an antenna as the high-frequent signals are shielded by the closed motor cabinet. In these cases the measuring is performed via a special coupler which is attached to the measuring lead.





The combination of these two PD-test methods is unique in the world!

Partial discharge using the surge voltage



The test is performed either manually or automatically. In the manual mode the operator increases the voltage continuously while monitoring the partial discharge signal. Via a test sequence the automatic operation provides an analysis of all three phases. The following values are determined per phase:

- PDIV (inception voltage)
- PDEV (extinction voltage)
- · RPDIV (repeating inception voltage)
- RPDEV (repeating extinction voltage)

Here it is also not necessary to run the complete ramp. If it has to be distinguished quickly between "GO" and " $NO\ GO$ " in production, it can be operated with a preset test voltage.



Surge voltage pulse with 150 ns, rise time, and PD-effects

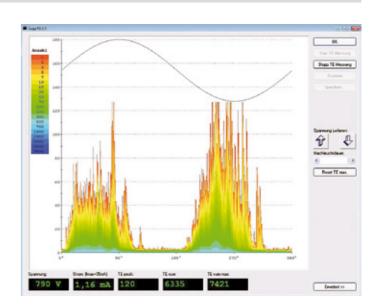
Partial discharge test at HV-AC

SCHLEICH E

The test is performed automatically via a previously setup test sequence. A ramp function is run, in which the test voltage is continuously increased. As soon as the first partial discharges occur, this voltage is stored as PDIV (inception voltage).

Next, the voltage is reduced until the partial discharge disappears. This point is identified as PDEV (extinction voltage) and also stored. Due to preferably short test times in production the partial discharge's intensity can also be determined at a preset voltage. Thus it can be quickly distinguished between "GO" and "NO GO".

In addition it is also possible to perform the test manually. Here the operator continuously increases the voltage while monitoring the partial discharge signal.



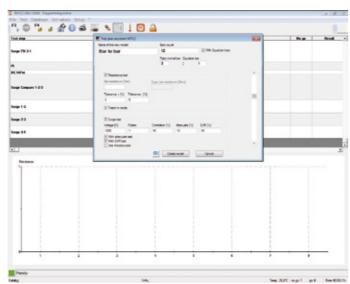
Armature booster



For the armature test an additional armature booster is available for MTC2-testers. This is necessary for testing of larger, low-inductive DC-armatures. With the armature booster the surge current is increased by factor 10, to find short-circuits and insulation faults

The evaluation is performed automatically via the patented instrument developed by SCHLEICH.

The armature booster is connected to the MTC2's measuring leads. At the booster's output, there are two solid test probes with an integrated start button available. In addition a warning light shows whether the clamps are voltage-free and an acoustic signal indicates whether the test is GO or NO GO.



The armature assistant is a tool to create test programs. After entering the required data (quantity bars, test voltage, etc.) a corresponding test plan is generated.

Booster-Pack | 6 KV | 12 KV | 15 KV Model MTC2 Output current >2000 A possible ≤1500 V Output voltage 4-wire-technology Pluggable 4023227

The test is performed with two test probes that are pushed on the bars (bar to bar method). Here the test can be performed directly between bar-bar or between $\frac{1}{2}$ of the commutator. The test is started via the two start buttons in the test probes.

The test is evaluated via an automatic test process which guides the operator through the measuring. It can also be tested manually without the preset test step sequence. With both methods the MTC2 compares the surge graphs to the previously stored reference measurements. It is possible to remove any faults and repeat the test at these points again.



Part no.

Squirrel cage



Two test probes are used for the test. They are connected at the test object's exterior above the slots. The first probe (Transceiver) transmits a signal to the test object; the second probe (Receiver) receives the signal. The receipt signal is measured in the MTC2 and the signal strength is displayed on the screen.

Number the individual slots in advance. At the subsequent measuring, position the probes above the individual slots at the test object's opposite outer edges in a way that the maximum signal strength is indicated in the MTC2. Using the MTC2 software, after

finding the best probe position, store the signal in the corresponding slot number. Perform these measurements at each slot storing all the data.

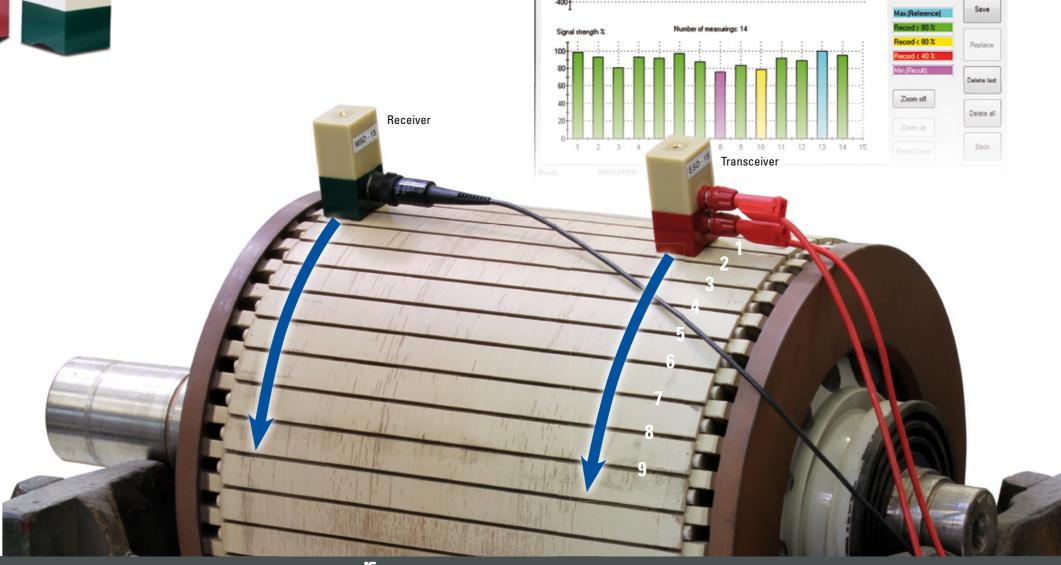
During measuring, the MTC2 compares the available values and detects any irregularities of the resistances within the slots. The slots' measuring values should all be the same. If the differences are too high there is a fault. Based on slot numbering, locate the defect quickly and efficiently, making repair easier.

Ideal test accessory for checking and locating faults in squirrel-cage motors, armatures, stators, and generators. The accessory operates in combination with the MTC2.

Rotor-stator-check

Model MTC2	6 KV-50 KV
Test probes small	groove spacing 9-15 mm/0.35-0.59 inch
Test probes medium	groove spacing 15-30 mm/0.59-1.18 inch
Test probes large	groove spacing 30-50 mm/1.18-1.97 inch
Part no.	4023227

Note: in this set all 3 test probe sizes are included!



Testing in the manual mode

In the manual mode the different test methods (surge voltage, insulation resistance, resistance, High voltage AC...) are called up by the operator in any order. Suitable for each test method an operator-friendly display is indicated. It is not necessary to enter more data or parameters for testing.

Before starting the single tests the operator selects the type of test object. The tester automatically adjusts itself to the respective test configuration.

The following selection is possible:

- · Single coil
- single-phase winding with three leads
- single-phase winding with four leads
- · Winding with delta or star connection and three leads
- Winding with star connection and a separate star point with four connections

During each test method, depending on the type of test object, measuring values are collected at several connections. The MTC2 automatically collects the measuring values in a result overview.

The MTC2 offers 2 approaches to perform the manual measurements:

- The unique auto test can be easily used to collect the measuring values. The MTC2 automatically performs all integrated test methods. The test voltage level is automatically calculated from the test object's formerly entered nominal voltage.

 Afterwards the MTC2 automatically analyzes the collected results and indicates, if the winding is o.k. or not o.k. This approach is particularly suitable for inexperienced operators.
- The operator is also able to perform the single measurements and collect the measuring results independently. After finishing the measurements, the MTC2 automatically also provides the operator the analysis of the measuring results.

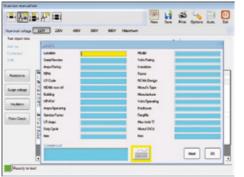
In addition to the collected measuring values further, different name plate data can be entered. As each company has its own idea regarding name plate data to be stored, the MTC2 can be easily configured according to your expectations. Up to 30 different name plate data can be freely configured.

As soon as all measuring values and name plate data are collected, all data is stored in the Access®-data base integrated in the tester. The data may be printed either immediately or at a later time. In case you want to print the data only later, the measuring results can be easily searched for in the data base. As search key, numerous name plate data as well as motor description and serial no. can be used.

KEY-FACTS

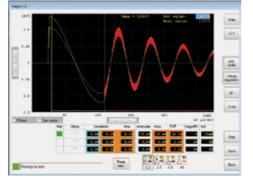
- Immediate testing without parameterization
- Possibility to enter motor data
- Protocol print after testing
- Easy and intuitive operation

> The test program — only 5 steps for the perfect result



1 Name plate data





2 Resistance

3 Surge voltage



Testing in the automatic mode



KEY-FACTS

- · Fully automatic testing
- Simple GO/NO GO evaluation
- Easy and intuitive operation
- Clear display presentation
- · Printing, logging and evaluating
- · Integrated user- and setter notifications
- High data safety and long-time storage of data
- Printing of labels, name plates etc.
- Scanning of DMCs (Data matrix code)

In the automatic mode all tests, contained in the tester, are automatically carried out. All measuring results are continuously indicated and evaluated. That is why a direct evaluation during running tests is already possible. A clear GO/NO GO notification visualizes the automatic evaluation.

The test sequence's adjustment is carried out by adding or deleting test steps. In this way the test program can be perfectly adapted to different tasks. Each single test step can be edited and adjusted separately by double-clicking on it.

An integrated user management ensures that only authorized persons are able to execute the changes in the test steps. The work instructions which may be additionally integrated make the MTC2 a tester according to ISO 9001.

Traceability

The traceability allows you to receive clear and complete information about the complete production process, even afterwards.



KEY-FACTS:

- · Clear traceability
- Marking and identification
- Scanning of DMCs (Data matrix code)
- . Networking of SCHLEICH testers

 ${\small \;\; > \; For \; more \; information \; see: \; www.schleich.com/en/traceability} \\$

The automatic mode in the repair sector

Even new motors may be easily inspected with the SCHLEICH automatic mode. Therefore the test program automatically adapts to the new motor. This is how a variety of different motors can be fully automatic tested without additional parameterization.

The MTC2 contains fully automatic test plans for a variety of different motor nominal voltage classes, which significantly facilitate testing. Only a test plan, e.g. for a 480 V motor, has to be loaded and the MTC2 fully automatically inspects the complete machine, followed by a

GO/NO GO evaluation.

KEY-FACTS:

- Automatic GO/NO GO evaluation
- $\bullet\,$ The test programs adapts to the motor
- Pre-defined test program
- Testing possible without special knowledge
- Automatic test logging
- · Integrated user management



The test protocol

All test results can be printed on the modern standard protocol either directly after finishing a test or later.

The protocol language can be set individually before printing.

Standard languages are German, English, French, Dutch, Spanish, Italian, and Russian.

Depending on your needs, the protocol can be printed in different ways:

· Printing on paper

You can connect a Win7®-compatible printer to the MTC2. As usual in Windows®, only a click on the printer symbol is required and all test results are automatically printed.

- · Creating a PDF-file
- On request, the MTC2 creates a PDF-file which is automatically stored on a USB-stick, the internal hard drive or under any net work path. The storage on the USB-stick happens fully automatic in the root directory. "Copy and paste" in Windows® is not necessary.
- Creating a CSV-file
 Optionally, the MTC2 can also automatically generate a CSV-file after a test program. The file is stored under any network path. The data which is transferred into the CSV-file are freely configurable and can be adapted to your requirements.

Test protocol Your Logo Sample Company Ltd Customizable content with your Sample Street 89 company logo and your address 12345 Sample City Testsystem Entwicklung | SCHLEICH MTC2-12kV | 4590 Test program Triangle test complete General motor data, date and PASS time etc. 35601 28.02.2014 13:51:46 1010 Summary 76.52 mOhm (25.2°C) PASS Overview of all measuring results 76.41 mOhm (25.2°C) PASS Resistance 3-1 76.48 mOhm (25.2°C) PASS 0.148 % PASS Surge PD PDIV: 1394V, RPDIV: 1583V, RPDEV: 1509V, PDEV: PASS 1509V, Background noise signal: 31,25mV, Detect system noise signal: 31.25mV 1033V, EAR=0.0%, Cor.=0.1%, Attenuate=0.0%, PASS Surge 1-2 1056V, EAR=8.1%, Cor.=0.3%, Attenuate=4.9% Surge 2-3 PASS Inductance=1.67mH 1062V, EAR=5.7%, Cor.=0.1%, Attenuate=5.1% PASS Surge 3-1 1014V, EAR=6.0%, Cor.=0.2%, Attenuate=0.7% PASS Compare 2214V, 6.503 GOhm (40,0°C), 18.139GOhm PASS (25,2°C), Imax1=35.953μA, Imax2=0.122μA

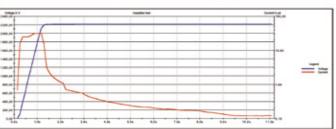
Detailed view resistance

Resistance test										
Test step	Set value(s)	Real value(s)								
Resistance 1-2	76.00, (68.40 - 83.60) mOhm	76.52 mOhm (25.2°C)	PASS							
Resistance 2-3	76.00, (68.40 - 83.60) mOhm	76.41 mOhm (25.2°C)	PASS							
Resistance 3-1	76.00, (68.40 - 83.60) mOhm	76.48 mOhm (25.2°C)	PASS							
Deviation	5.000 %	0.148 %	PASS							

- Phase resistances compensated to 20° C | 68° F
- · Winding temperature
- Deviation
- Set values (if existing)

Detailed view insulation resistance

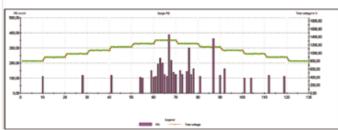
Test step	Set value(s)	Real value(s)	
Insulation test	2000V, 1.000 MOhm	2214V, 6.503 GOhm (40,0°C), 18.139GOhm (25,2°C), Imax1=35.953µA, Imax2=0.122µA	PASS



- · Signal course:
- Voltage-current | resistance-current | resistance-voltage
- Insulation resistance at measured temperature
- Insulation resistance compensated to 40° C | 104° F
- Set values (if existing)

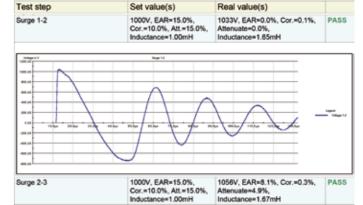
Detailed view partial discharge test

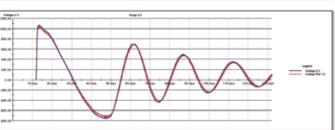
Test step	Set value(s)	Real value(s)	
Surge PD	PDIV: 800V, RPDIV: 1500V, RPDEV: 1400V, PDEV: 1000V, Detection threshold: 300 mV	PDIV: 1394V, RPDIV: 1583V, RPDEV: 1509V, PDEV: 1509V, Background noise signal: 31,25mV, Detection system noise signal: 31,25mV	PASS
None MARY	hop FI	*Terrolling	
	Sug-PB		217 BR.50 BR.50
90.00 90.00	hyri		88.00

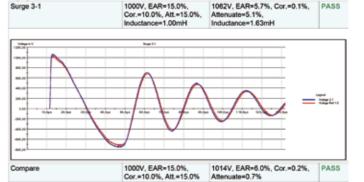


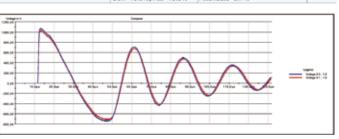
- Logging according to IEC 61934
- Measured values:
 PDIV | RPDIV | RPDEV | PDEV
- · Interference level in the background
- Detection system interference level
- Set values (if existing)

Detailed view surge voltage









- · Signal courses of all three phases in a single diagram
- Display of the symmetry of all 3 phases
- Percentage deviation to reference coil
- · Set values (if existing)

KEY-FACTS

- Customizable protocol with your company data and your logo
- Immediate printing on a Windows®-compatible printer
- Generation of a PDF-file
- Automatic storage on a USB-stick
- Test protocol in numerous languages

Technical data

Product overview

6 KV-tester

1 MTC2-portable 6 KV

2 MTC2-Caddy 6 KV

3 MTC2-19"-Rack 6 KV

4 MTC2-Tischgerät 6 KV









				.45	15						ng voltage						at	* stator	
			nding comecting	on leads	eads	Cabacity 100 h	capacity 200 nf	.once		arge at	bo co. Prinde Aoyrade	hox	20	on resistance	xabri	vity measuren	AC	of rotation test at stator Visual test	
	cte	er type	nding conne	and conne	Surge Surge	cabaciti	capacie,	esistance Kelvin clamps	rtial	dischar 2 an	tenna o col	High V	Insulati	Joh resid	ation index Inducti	ity mes	Sense	of rotate	
Model	162	W	G.O.	Sura	Suis	Sura	Our	Keir	barr	PU	PU	High	luza	boin	India	High	Serv	Nigo	
MTC2 6KV-R-portabel	0	2	1	•	_	-	•	•	-	-	-	•	•	•	•	-	-	•	
MTC2 6KV	4	4	1	•	•	-	-	_	-	-	-	•	•	•	•	-	-	•	
MTC2 6KV-HE	0	4	1	•	-	•	-	_	_	_	_	•	•	•	•	_	-	•	
MTC2 6KV-R	4	4	1	•	•	-	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 6KV-R-HE	4	4	1	•	-	•	•	0	_	_	_	•	•	•	•	_	-	•	
MTC2 6KV-R-PD	0	4	1	•	•	-	•	0	•	•	•	•	•	•	•	-	-	•	
MTC2 6KV-R-PD-HE	4	4	1	•	_	•	•	0	•	•	•	•	•	•	•	-	-	•	
MTC2 6KV-Rack	3	4	1	•	•	-	-	_	-	-	-	•	•	•	•	-	0	•	
MTC2 6KV-R-Rack	3	4	1	•	•	-	•	0	_	_	_	•	•	•	•	-	0	•	
MTC2 6KV-R-HE-Rack	3	4	1	•	-	•	•	0	-	-	-	•	•	•	•	-	0	•	
MTC2 6KV-R-PD-Rack	3	4	1	•	•	-	•	0	•	•	•	•	•	•	•	-	0	•	
MTC2 6KV-R-PD-HE-Rack	3	4	1	•	_	•	•	0	•	•	•	•	•	•	•	-	0	•	
MTC2 6KV-R-HVAC-Rack	3	4	1	•	•	-	•	0	-	-	-	•	•	•	•	•	0	•	
MTC2 6KV-Caddy	2	4	1	•	•	-	-	_	-	-	-	•	•	•	•	-	-	•	
MTC2 6KV-HE-Caddy	2	4	1	•	_	•	-	-	-	-	-	•	•	•	•	-	-	•	
MTC2 6KV-R-Caddy	2	4	1	•	•	-	•	0	_	-	-	•	•	•	•	-	-	•	
MTC2 6KV-R-HE-Caddy	2	4	1	•	-	•	•	0	_	-	-	•	•	•	•	-	-	•	
MTC2 6KV-R-PD-Caddy	2	4	1	•	•	-	•	0	•	•	•	•	•	•	•	-	-	•	
MTC2 6KV-R-PD-HE-Caddy	2	4	1	•	-	•	•	0	•	•	•	•	•	•	•	_	_	•	

- R: Resistance test with automatic switchover of the test methods between the winding connections.
- RF: Resistance test via 2 test connections on the front panel of the tester. The measuring leads have to be reconnected manually between the winding connections.
- PD: Partial discharge test
- HE: Surge test with high energy 200 nF
- 3L: Surge testers from 25 to 50 KV are equipped with 2 measuring connections. Variant 3L is equipped with 3 test connections and automatic switchover between the winding connections.

Further information: www.schleich.com/en/mtc2

basic equipment

O optionally available for an additional charge

not available

Technical data

Product overview

12 KV and 15 KV-tester

1 MTC2-Caddy 6 KV

2 MTC2-Tischgerät 6 KV





											9000								
				aleads	leads		of or	F			surge voltas			200			ment	set at st	iatol
		30	connecti	onection	mage	nacity 100	wacity 200	-sistance		ccharge al	-na	yod pay	20 apen	n resistance	"on index	W Weazhle	Lage AC	crotation tes	
Modell	18 ⁹	Mi Ape	nding connecti	on leads	Surg	Sur Sur	ne capacity 200 y	resistance Kelvin clamps	Partial	bD a	surge voltage Intenna	oupling box	luznlați	on resistance Polaria	induct	High.	voltage AC	e of rotation test at st Visual test	
MTC2 12KV	2	4	1	•	•	-	-	-	-	-	-	•	•	•	•	-	-	•	
MTC2 12KV-HE	2	4	1	•	-	•	_	-	-	-	-	•	•	•	•	-	-	•	
MTC2 12KV-R	2	4	1	•	•	_	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 12KV-R-HE	2	4	1	•	-	•	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 12KV-R-PD	2	4	1	•	•	-	•	0	•	•	•	•	•	•	•	-	-	•	
MTC2 12KV-R-PD-HE	2	4	1	•	-	•	•	0	•	•	•	•	•	•	•	-	-	•	
MTC2 12KV-Caddy	0	4	1	•	•	-	-	-	-	-	-	•	•	•	•	-	-	•	
MTC2 12KV-R-Caddy	0	4	1	•	•	-	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 12KV-R-PD-Caddy	0	4	1	•	•	-	•	0	•	•	•	•	•	•	•	-	-	•	
MTC2 15KV	2	4	1	•	•	-	-	-	-	-	-	•	•	•	•	-	-	•	
MTC2 15KV-HE	2	4	1	•	-	•	-	-	-	-	-	•	•	•	•	-	-	•	
MTC2 15KV-R	2	4	1	•	•	_	•	0	_	_	-	•	•	•	•	-	_	•	
MTC2 15KV-R-HE	2	4	1	•	-	•	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 15KV-R-PD	2	4	1	•	•	-	•	0	•	•	•	•	•	•	•	-	-	•	
MTC2 15KV-R-PD-HE	2	4	1	•	-	•	•	0	•	•	•	•	•	•	•	-	-	•	
MTC2 15KV-Caddy	0	4	1	•	•	-	-	-	-	_	-	•	•	•	•	_	-	•	
MTC2 15KV-R-Caddy	0	4	1	•	•	-	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 15KV-R-PD-Caddy	0	4	1	•	•	_	•	0	•	•	•	•	•	•	•	_	_	•	

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RF: Resistance test via 2 test connections on the front panel of the tester. The measuring leads have to be reconnected manually between the winding connections.

PD: Partial discharge test

HE: Surge test with high energy - 200 nF

³L: Surge testers from 25 to 50 KV are equipped with 2 measuring connections. Variant 3L is equipped with 3 test connections and automatic switchover between the winding connections.

basic equipment

O optionally available for an additional charge

not available

Product overview

25, 30, 40 and 50 KV-tester

1 MTC2 25KV

2 MTC2 30KV

3 MTC2 40KV

4 MTC2 50KV









				ads	.45						rae voltage						ant	at stator	
			anectiv	on leas nection	In lean	n oor vis	city 200 nf	. tance		harge at	SILLA	, box	² DC	asistance	index	neasure	mer. a AC	tation test ar	
Modell	Test	Win Win	ding connecti	on leads	Surge voltage	Surge Surge	capacity 200 nf	Kelvin clamps	Partial	dische PD ar	surge voltage	Jupling box High vo	Insulati	on resistance Polariz	ation index Induct	iivity measure High	Voltage AC	e of rotation test at stator	
MTC2 25KV	0	2	1	•	•	_	-	-	_	_	-	•	•	•	•	_	-	•	
MTC2 25KV-3L	0	3	1	•	•	_	-	-	-	-	-	•	•	•	•	-	-	•	
MTC2 25KV-RF	0	2	1	•	•	-	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 25KV-R	0	2	1	•	•	-	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 25KV-R-3L	0	3	1	•	•	-	•	0	_	-	-	•	•	•	•	-	-	•	
MTC2 25KV-RF-PD	0	2	1	•	•	-	•	0	•	•	-	•	•	•	•	-	-	•	
MTC2 25KV-R-PD	0	2	1	•	•	_	•	0	•	•	_	•	•	•	•	-	-	•	
MTC2 25KV-R-PD-3L	0	3	1	•	•	_	•	0	•	•	-	•	•	•	•	-	-	•	
MTC2 30KV	0	2	1	•	•	_	-	-	-	-	-	•	•	•	•	-	-	•	
MTC2 30KV-3L	0	3	1	•	•	_	-	-	_	_	-	•	•	•	•	_	-	•	
MTC2 30KV-RF	0	2	1	•	•	_	•	0	_	_	-	•	•	•	•	_	-	•	
MTC2 30KV-R	2	2	1	•	•	_	•	0	-	_	-	•	•	•	•	_	-	•	
MTC2 30KV-R-3L	0	3	1	•	•	-	•	0	-	-	-	•	•	•	•	-	-	•	
MTC2 40KV	8	2	1	•	•	_	-	-	_	-	-	•	•	•	•	-	-	•	
MTC2 40KV-3L	8	3	1	•	•	-	-	-	-	-	-	•	•	•	•	-	-	•	
MTC2 40KV-RF	3	2	1	•	•	-	•	0	-	-	-	•	•	•	•	_	-	•	
MTC2 40KV-R-3L	8	3	1	•	•	_	•	0	_	-	-	•	•	•	•	-	-	•	
MTC2 50KV	4	2	1	•	•	-	-	-	-	-	-	•	•	•	•	_	-	•	
MTC2 50KV-RF	4	2	1	•	•	-	•	0	-	_	-	•	•	•	•	-	-	•	

- R: Resistance test with automatic switchover of the test methods between the winding connections.
- RF: Resistance test via 2 test connections on the front panel of the tester. The measuring leads have to be reconnected manually between the winding connections.
- PD: Partial discharge test
- HE: Surge test with high energy 200 nF
- 3L: Surge testers from 25 to 50 KV are equipped with 2 measuring connections. Variant 3L is equipped with 3 test connections and automatic switchover between the winding connections.

basic equipment

O optionally available for an additional charge

not available

Technical data

Test methods



Surge voltage test

Test voltage max. 15 KV

Surge capacity 100 nF | optionally 200 nF

Pulse rise time 60-200 ns according to IEEE Std 522-2004 (faster rise time on request)

Evaluations in addition to our patented correlation method, 6 further evaluation methods are included in the tester:

tolerance band, EAR, peak to peak...

Deviation display in

Comparison Comparison between phases or to a reference stator
Switchover automatically between test methods and the 4 connections

Symmetry evaluation yes, between the three phases

Test voltage	6 KV portable	6 KV	12 KV	15 KV	25 KV	30 KV	40 KV	50 KV
Joule	0.8 J	1.8 J	7.2 J	11.25 J	31.25 J	45 J	80 J	125 J
Surge current	400 A	800 A	1000 A	1000 A	1600 A	2000 A	2000 A	2000 A
Capacitor	20 nF	100 nF	100 nF	100 nF	100 nF	100 nF	100 nF	100 nF
Part no.	4023169	4023157	4023202	4023199	4023195	4023155	4023206	4023203
Part no. Caddy version	-	4023170	4023149	4023171	-	-	-	-



Partial discharge test at the surge voltage test (optional)

Test voltage max. 25 KV

PD-detector high-frequency antenna or coupler module (measurement in Gigahertz range)

Inception/ extinction voltage automatic evaluation according to standard Pulse rise time 60-200 ns according to IEEE Std 522-2004

Switchover automatically between test methods and the 4 connections

Model MTC2 6-50 KV Portable -6 KV | Caddy -15 KV | Part no. 40001574 40001697



Resistance test (optional)

Resistance test in 4-wire-technology Measuring range in 4-wire-technology 1 m Ω -100 K Ω -high accuracy

Switchover automatically between test methods and the 4 connections

Evaluation deviation ves, between the 3 phase resistances

Model MTC2	6 KV	12 KV/15 KV	25 KV/30 KV/40 KV/50 KV
Measuring range	1 mΩ-100 KΩ	1 m Ω -100 K Ω	1 mΩ-100 KΩ
Resolution	1 μΩ	1 μΩ	1 μΩ
4-wire-technology	yes	yes	yes
Room temperature compensation	yes, optional (401404)	yes, optional (401404)	yes, optional (401404)
Automatic switchover	yes	yes	no
Part no	4023103	4023193	4023150



High-voltage test DC

Test voltage DC max. 50 KV Current max. 3 mA

Test time manually, continuous operation or automatic test program up to 60 min.



Polarization index (PI)

Test voltage DC max. 15 KV Current max. 3 mA

Test time automatic test program



Insulation resistance

Test voltage DC max. 50 KV Current max. 3 mA 1 m Ω -100 K Ω Measuring range Safety current limiting 3 mA 0.001 μΑ Resolution Quick switch-off adjustable Residual ripple <0.01 % Test time manually, continuous

operation or automatic test program up to 60 min.



High-voltage test AC (optional)

Test voltage AC max. 6 KV Current max. 100 mA



Partial discharge test at the HVAC-test (optional)

Test voltage AC max. 6 KV

PD-detector high-frequency antenna or

coupler module (measurement

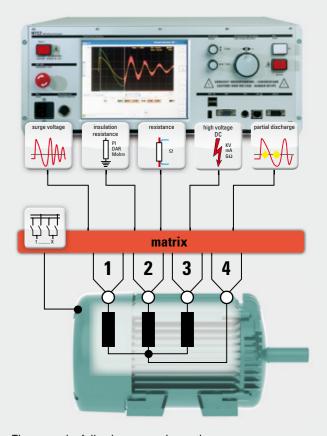
in Gigahertz range)

Inception/extinction voltage yes, automatic measurement

Connections

Depending on the tester's configuration, the MTC2 features up to four connections for connecting the winding to the tester. Each MTC2 design also provides an additional connection for connecting the test object's cabinet.

Connecting scheme of the four-wire measuring leads with a connected motor



There are the following measuring paths:

1 <-> 2 | 2 <-> 3 | 3 <-> 1 1 <-> 4 | 2 <-> 4 | 3 <-> 4

The test leads are switched to the different connections based on a relay matrix in the tester.

The integrated automatic test method and measuring lead switchover capabilities, offer the ability to switch between test methods on different test leads. With a tester with four connections and a test object with an accessible start point, the user can measure phases individually. This increases the tester's sensitivity, compared to competitive products.

The Accessory

Kelvin clamp | sturdy design

Sturdy 4-wire kelvin clamps for high-precision resistance tests. The already existing measuring leads can be plugged on the Kelvin clamps.







Туре	small	medium	large
Opening width	10 mm/0.4 inch	20 mm/0.8 inch	33 mm/1.3 inch
Pressure intensity	20 N	30 N	100 N
4-wire-technology	yes	yes	yes
Measuring lead pluggable	yes	yes	yes
Dimensions (L x H x W)	90 x 35 x 13 mm/3.5 x 1.4 x 0.5 inch	165 x 41(65) x 20 mm/6.5 x 1.6(2.6) x 0.8 inch	255 x 95 x 25 mm/10 x 3.7 x 1 inch
Part no.	4023184	4023122	4023109

4-wire test probe



For high-precision resistance tests e.g. for measurements at DC-motor bars

Test voltage	1 KV	② 3 KV
Lead length	3 m/9.8 ft	3 m/9.8 ft
4-wire-technology	yes	yes
Part no.	40001979	4023132

RS232-interface

- Remote-control of the tester via e.g. a PLC
- · Read-out of test results
- Transfer of order data

Part no. 4003

Connection extension to 8 winding connections

Test voltage	max. 15 KV
Surge current	max. 2000 A
4-wire-technology	yes
Part no.	4023270

Team-viewer software



- In case of questions remote control of the tester by SCHLEICH
- Fast support
- Safe and approved connection

Part no.	40031248

Foot switch to start the test



	2 m/6.6 ft
art no.	4010611

Warning lights



The warning light indicates the following conditions:
Green= high-voltage switched off Red= high-voltage switched on

Indications	red/green	
Lead length	2 m/6.6 ft	
Part no.	4003508	

Test cover model 1



546 x 775 x 520 mm/21.5 x 30.5 x 20.5 inch
495 x 730 x 305 mm/19.5 x 28.7 x 12 inch
2 pcs. (1 x GO/ 1x NO GO)
max. 8 KV AC
Kat. IV
400201

Test cover model 10



Overall dimensions (W x D x H)	935 x 880 x 585 mm/36.8 x 34.7 x 23 inch
Inside dimensions (W x D x H)	800 x 810/730 x 500 mm/31.5 x 34.2/28.7 x 23 inch
Integrated result lights	2 pcs. (1 x GO/ 1x NO GO)
Test voltage	max. 8 KV AC
Safety	Kat. IV
Part no.	400281

Rolling table with horizontal work disc



Overall dimensions (Wx Dx H)	700 x 870 x 1010 mm/27.6 x 34.2 x 39.8 inch
Drawer	no
Intermediate floor	no
Base plate	no
Castors	yes
Castor diameter	120 mm/4.7 inch
Push handle	yes
Part no.	124.982.0

Rolling table with horizontal work disc and drawer



Overall dimensions (Wx Dx H)	700 x 870 x 1010 mm/27.6 x 34.3 x 39.8 inch
Drawer	yes
Intermediate floor	yes
Base plate	yes
Castors	yes
Castor diameter	120 mm/4.7 inch
Push handle	yes
Part no.	124.981.0

Note: The rolling tables may also be manufactured according to your request.

Carrying handle



Model MTC2	6 KV/12 KV/15 KV
Swivellable	yes
Part no.	4023236

Transport case



- Solid outdoor housing
- Perfectly suitable for wind turbines, military application, on-site service etc.

6 KV/12 KV/15 KV
yes
yes
black
19.5 kg/43 lbs
625 x 980 x 333 mm/24.6 x 38.6 x 13.1 inch
4023225

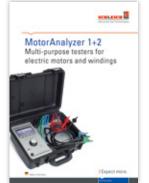
Note: Tester is firmly installed in the transport case

> For further accessory please take a look at our website.

Expect more!

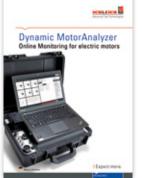
Whatever you want to test, SCHLEICH has the solution! As a leading supplier of electric safety and function test systems as well as motor and winding testers we offer solutions for any task in this sector. Our owner-managed company, founded more than 50 years ago, is present in over 40 markets all around the globe.

Electric motors- and winding testers















Electrical safety- and function testers







Presented by:







Schleich GmbH
An der Schleuse 11
58675 Hemer | Germany
Phone +49 (0) 23 72-94 98-0
Fax +49 (0) 23 72-94 98-99
info@schleich.com
www.schleich.com

> Expect more.